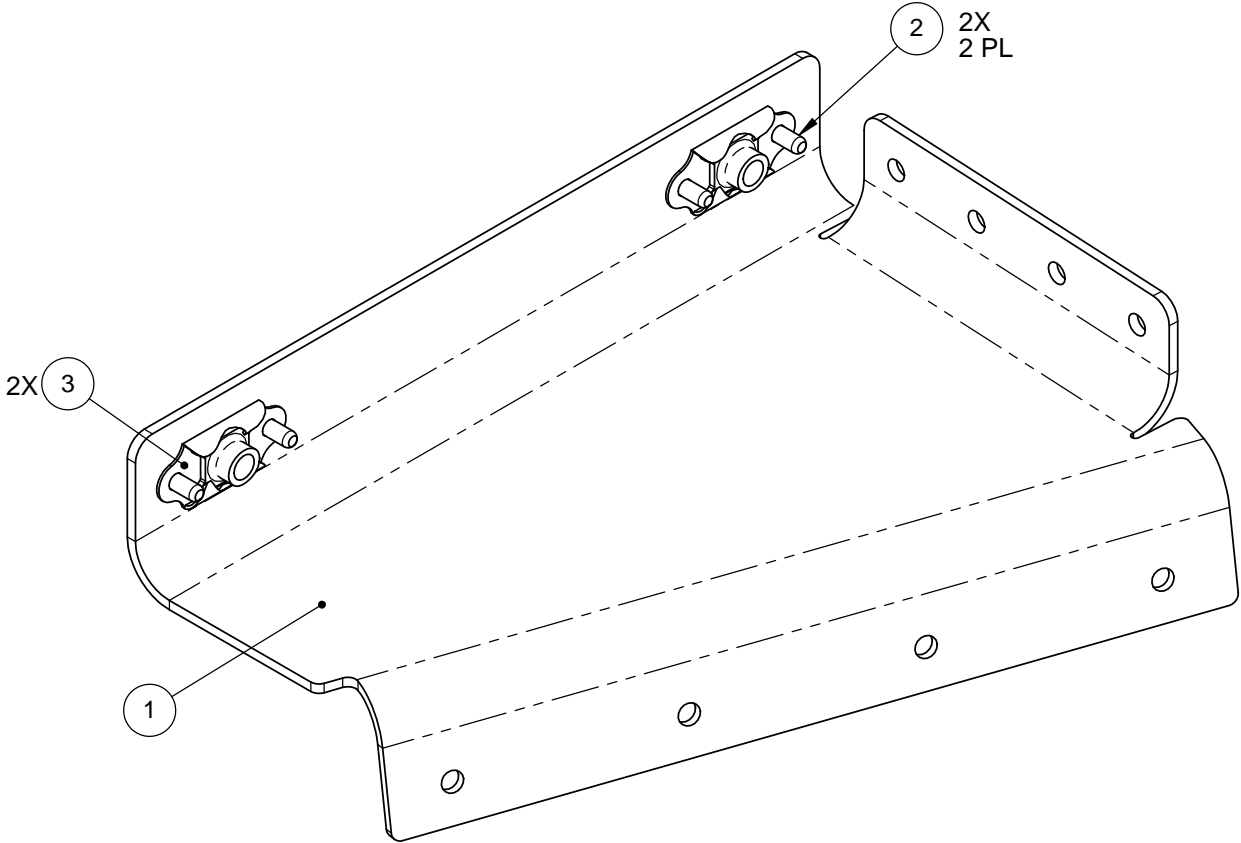


ITEM	QTY -041	P/N	DESCRIPTION
	X	D4479-041	INTERCOSTAL 2 ASSY (LOWER DOOR)
1	1	D4479-1	INTERCOSTAL 2 (LOWER DOOR)
2	4	MS20426AD3-4	RIVET
3	2	MS21059L3	NUTPLATE (10-32)

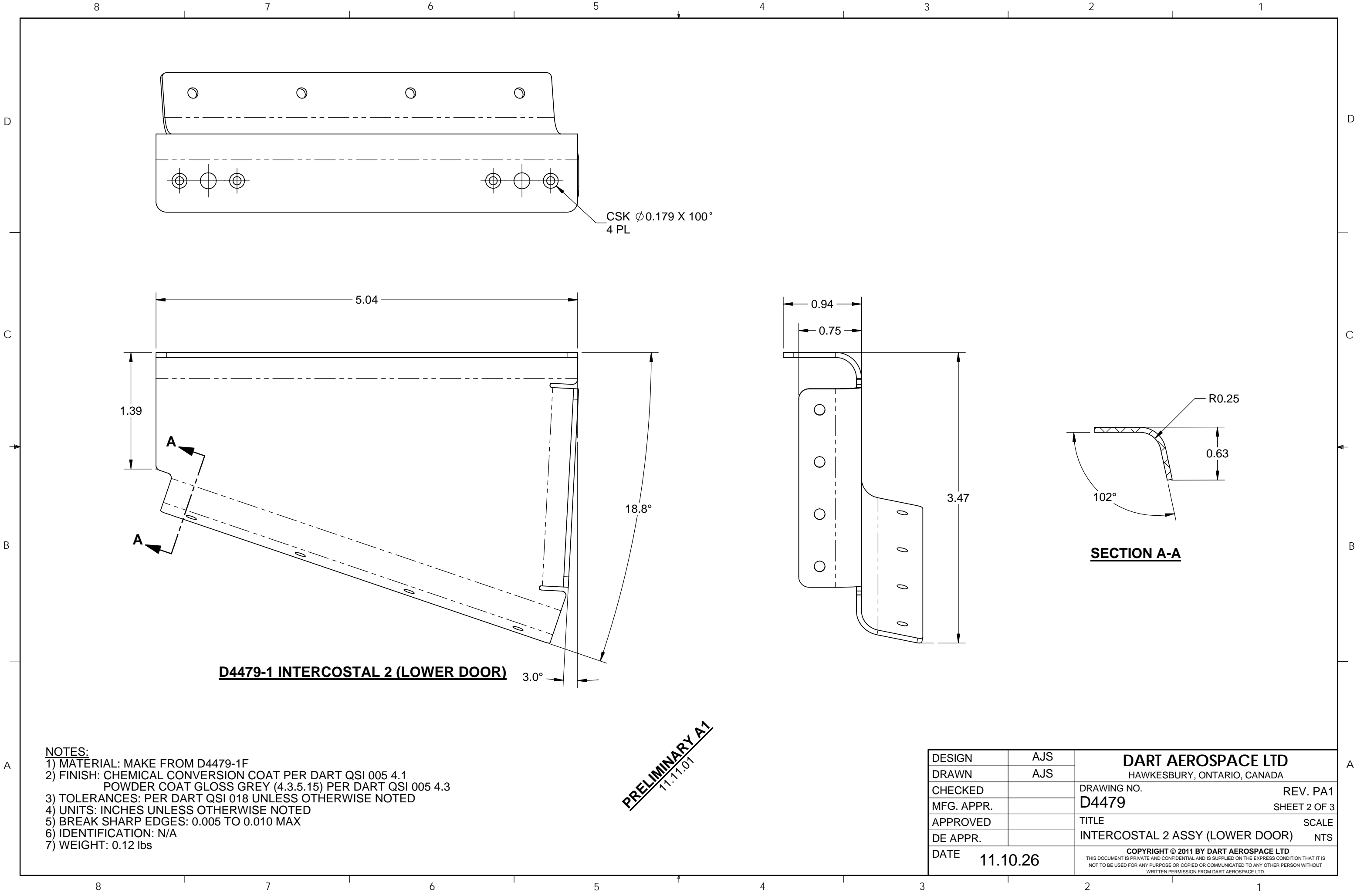


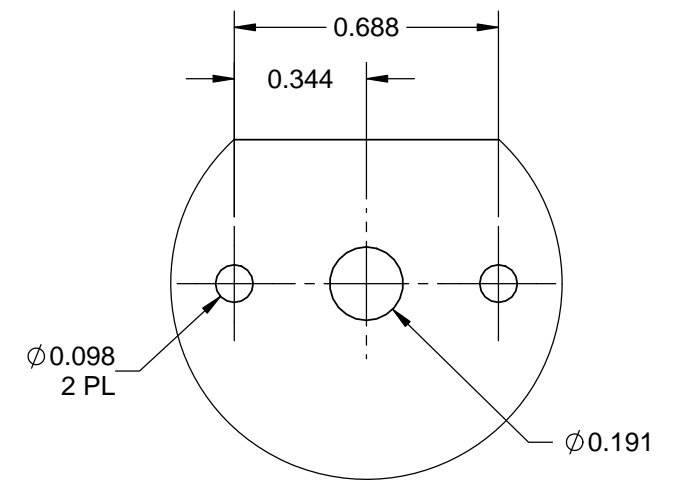
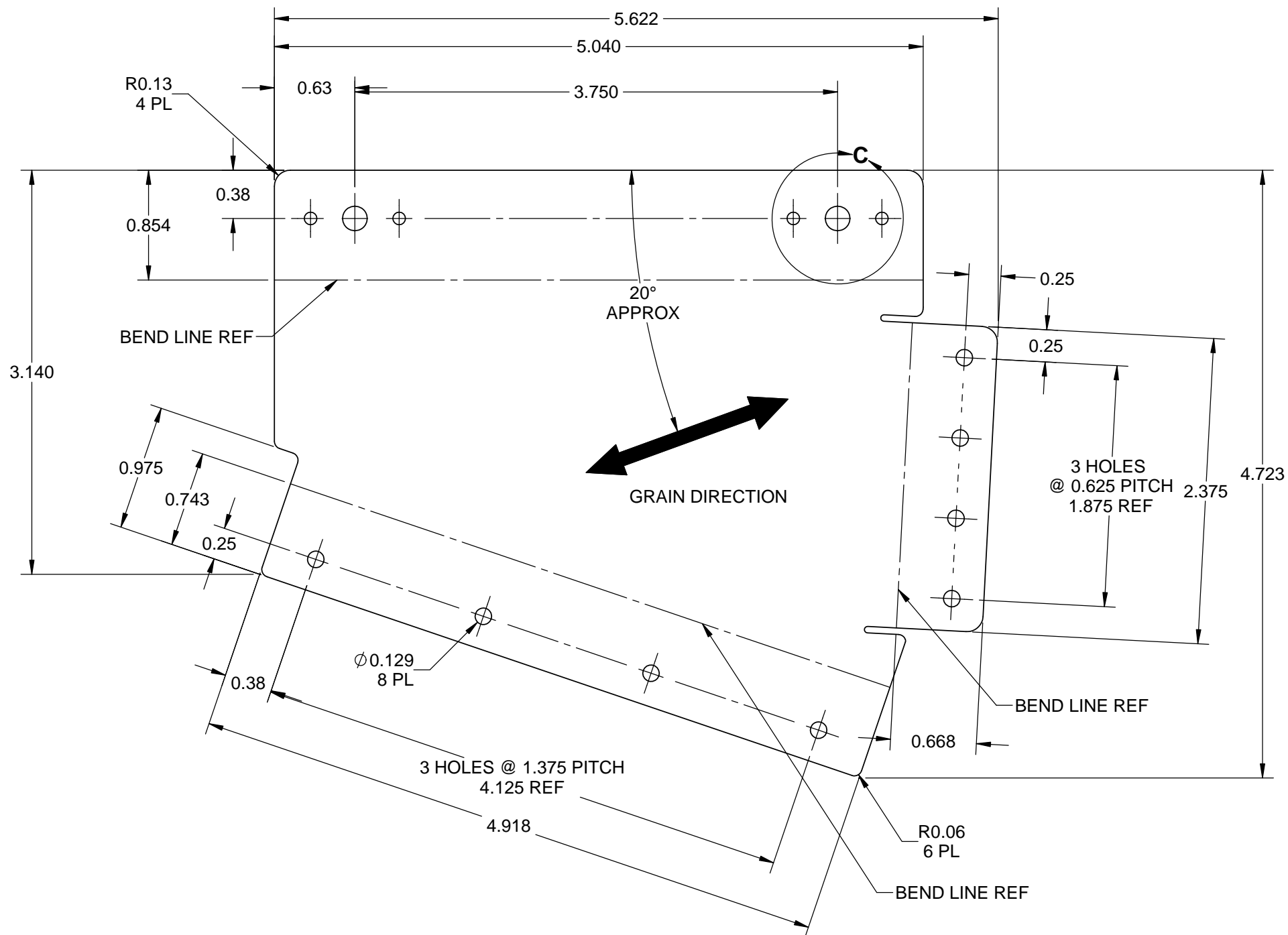
D4479-041 INTERCOSTAL 2 ASSY (LOWER DOOR)

PRELIMINARY A1
11.11.01

- NOTES:
- 1) MATERIAL: N.A
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4479-041" USING FINE POINT PERMANENT INK MARKER
 - 7) WEIGHT: 0.12 lbs

PA1	PRELIMINARY		AJS	11.10.27
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	AJS			
CHECKED		DRAWING NO.		REV. PA1
MFG. APPR.		D4479		SHEET 1 OF 3
APPROVED		TITLE		SCALE
DE APPR.		INTERCOSTAL 2 ASSY (LOWER DOOR)		NTS
DATE	11.10.26	COPYRIGHT © 2011 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>		





DETAIL B
NUTPLATE HOLE DETAIL
2 PL
(SCALE 2X)

D4479-1F INTERCOSTAL 2 (LOWER DOOR)
(FLAT PATTERN)

NOTES:

1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.060 THICK
PER AMS 4025 OR AMS 4027 OR ASTM B209
REF M6061T6S.060

2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.12 lbs

PRELIMINARY A1
11.11.01

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. PA1
MFG. APPR.		D4479	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		INTERCOSTAL 2 ASSY (LOWER DOOR)	NTS
DATE 11.10.26		COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	